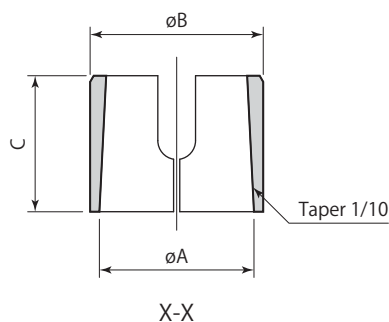
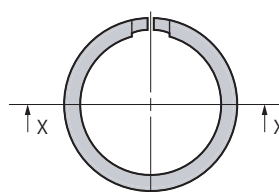
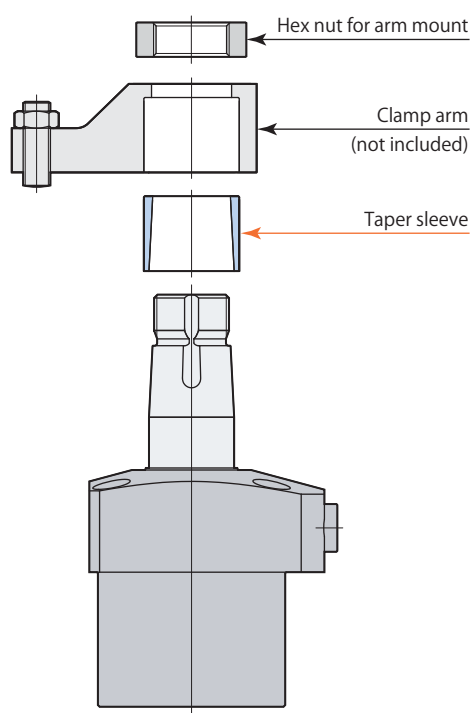


Taper sleeve

Size

- 03
- 04
- 05
- 06
- 10
- 16

CTH — MS : Taper sleeve



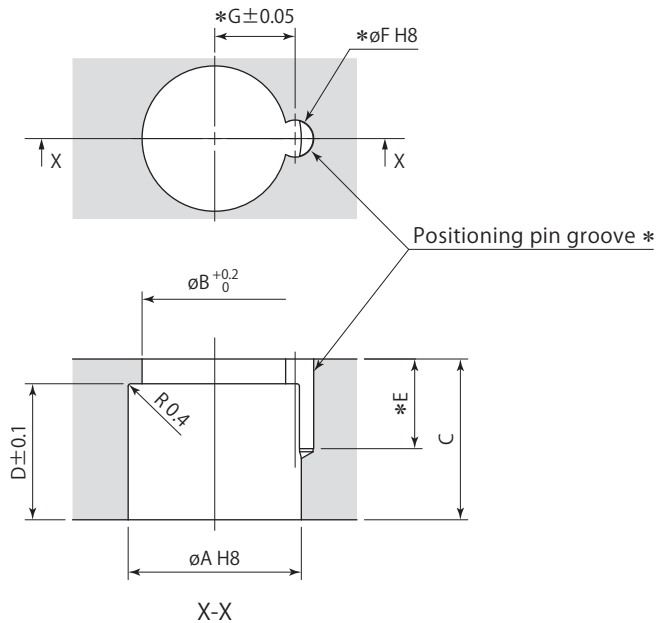
Taper sleeve	CTH03-MS	CTH04-MS	CTH05-MS	CTH06-MS	CTH10-MS	CTH16-MS
Applicable swing clamp	CTM03	CTM04	CTM05	CTM06	CTM10	CTM16
$\phi A$	15	18	22	25	30	35.5
$\phi B$	17	20	25	28	34	40
C	14	16	19	22	25	31

mm

Clamp arm mounting details

(Using taper sleeve)

Clamp arm is not included. Manufacture a clamp arm with the dimensions shown in the table below.



\* : No need to machine the pin groove (E,  $\phi F$ , G) unless positioning pin is used for the arm.  
The positioning pin enables a clamp arm to locate on the clamp firmly and easily.

Taper sleeve	CTH03-MS	CTH04-MS	CTH05-MS	CTH06-MS	CTH10-MS	CTH16-MS
Applicable swing clamp	CTM03	CTM04	CTM05	CTM06	CTM10	CTM16
$\phi A$	17 <sup>+0.027</sup> <sub>0</sub>	20 <sup>+0.033</sup> <sub>0</sub>	25 <sup>+0.033</sup> <sub>0</sub>	28 <sup>+0.033</sup> <sub>0</sub>	34 <sup>+0.039</sup> <sub>0</sub>	40 <sup>+0.039</sup> <sub>0</sub>
$\phi B$	15	17	21	23.5	29	33
C	17	19	23	26	29	35
D	14	16	19	22	25	31
E	10.5	10.5	12.5	14.5	16.5	17.5
$\phi F$ (pin groove diameter)	4 <sup>+0.018</sup> <sub>0</sub>	4 <sup>+0.018</sup> <sub>0</sub>	5 <sup>+0.018</sup> <sub>0</sub>	6 <sup>+0.018</sup> <sub>0</sub>	6 <sup>+0.018</sup> <sub>0</sub>	8 <sup>+0.022</sup> <sub>0</sub>
G	8	9	11.5	13	15.5	18

mm