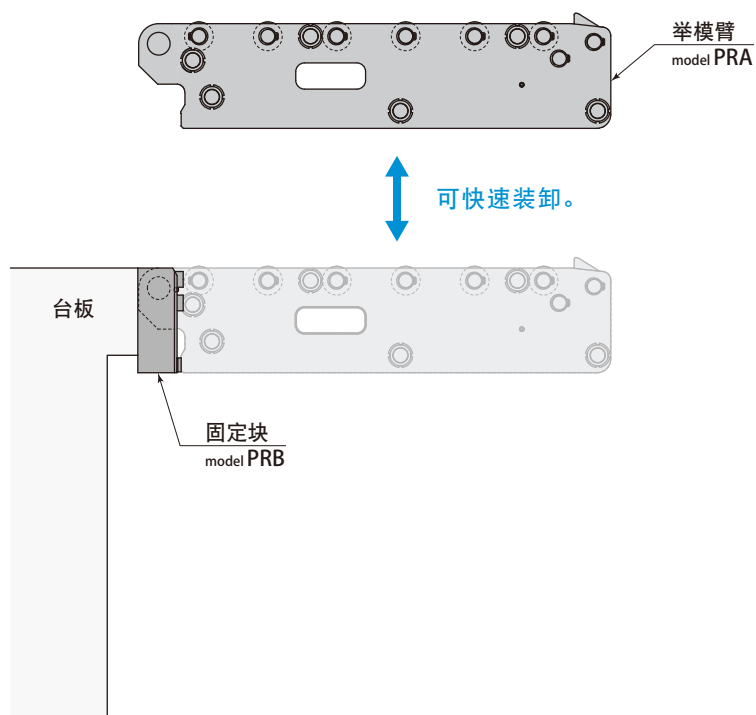
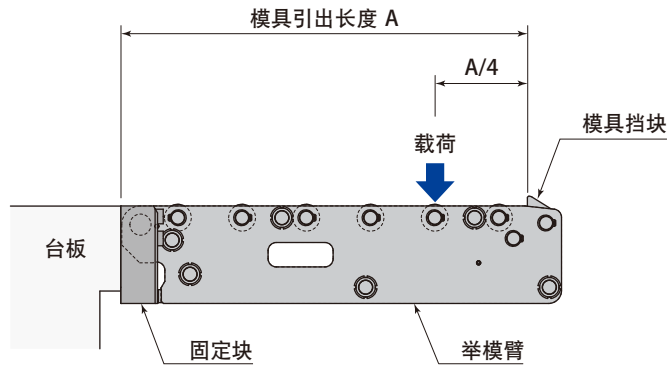
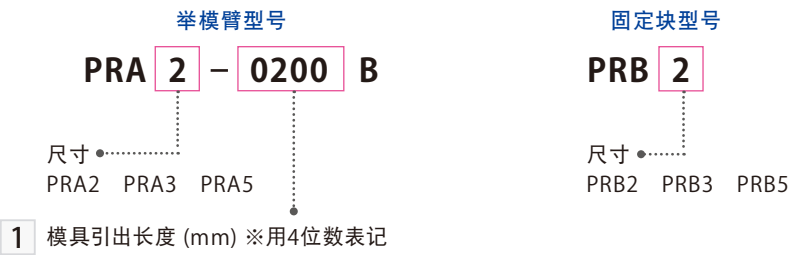
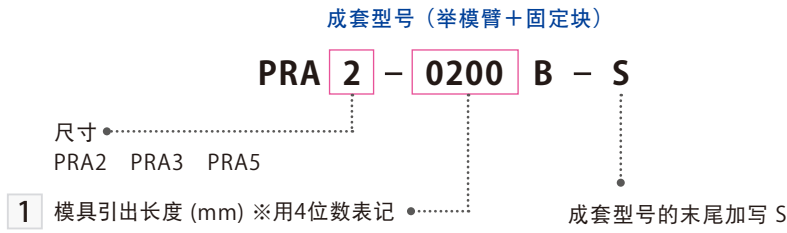


装卸型举模臂。



- 压力机运行时的激烈振动将导致部件磨损。因此建议在运行时拆下举模臂。
- 请注意固定块 PRB 与 PRB □ F (PRF 用固定块) 的规格不同。

型号表示



1 模具引出长度 200 ~ 1000 mm

模具引出长度		mm	200	250	315	355	400	450	500	560	630	710	800	850	900	950	1000
PRA2	容许荷重 ※	kN	8	8	5	5	4	4	3	2.5	2.5	—	—	—	—	—	—
	滚轮数量		3	4	4	5	5	6	6	7	7	—	—	—	—	—	—
	质量	kg	3.1	3.7	4.2	4.7	5.1	5.5	5.9	6.6	7.2	—	—	—	—	—	—
PRA3	容许荷重	kN	—	—	16	16	13	10	8	8	8	6	5	5	4	4	3
	滚轮数量		—	—	4	4	5	5	6	6	7	7	7	8	8	8	9
	质量	kg	—	—	7.6	8.4	9.5	10	11.1	12.1	13.4	14.7	16.3	17.4	18.4	19.2	20.3
PRA5	容许荷重	kN	—	—	—	—	25	20	16	16	13	13	10	10	8	8	8
	滚轮数量		—	—	—	—	4	5	5	6	6	7	7	8	8	9	9
	质量	kg	—	—	—	—	10.4	11.4	12.2	13.6	15.1	16.9	18.1	19.2	20.1	21.5	22.5

● 模具搭载于举模臂的速度应低于：50mm/s ● 模具的搬运速度应低于：100mm/s ● 质量内不包含固定块。

※ 容许荷重，是指从模具挡块到模具引出长度1/4的位置上所能承受的重量。要选定容许荷重(kN)×台数后大于模具重量的举模臂。

SI单位的换算式：模具重量(kN) = 模具重量(kgf) × 9.8 ÷ 1000

外形尺寸图

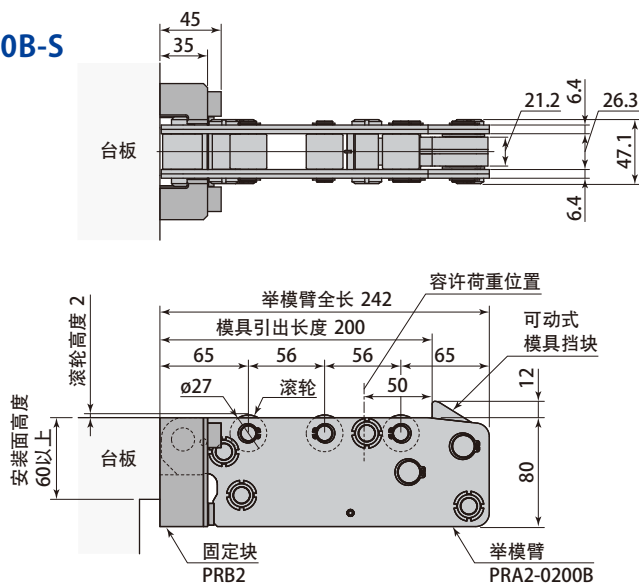
PRA 2 - 0200 B - S

1 模具引出长度 (mm)
※用4位数表记

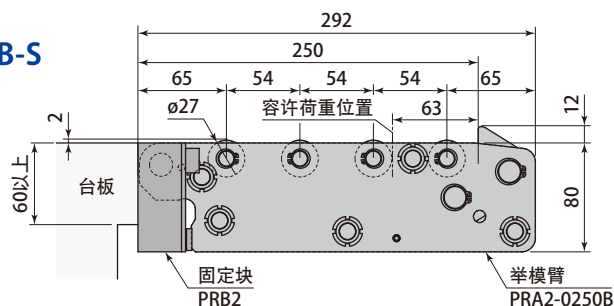
1 模具引出长度 200 ~ 630 mm

型 号	PRA2-0200B	PRA2-0250B	PRA2-0315B	PRA2-0355B	PRA2-0400B	PRA2-0450B	PRA2-0500B	PRA2-0560B	PRA2-0630B
模具引出长度 mm	200	250	315	355	400	450	500	560	630
举模臂全长 mm	242	292	357	397	442	492	542	602	672
质 量 kg	3.1	3.7	4.2	4.7	5.1	5.5	5.9	6.6	7.2

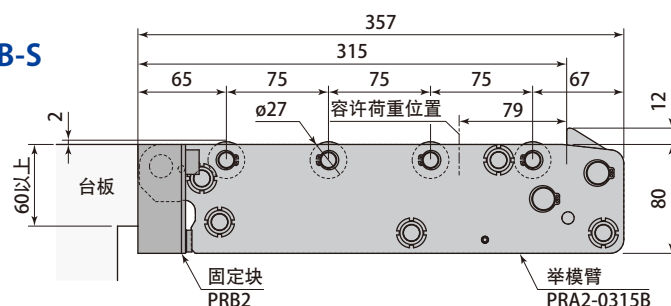
PRA2-0200B-S



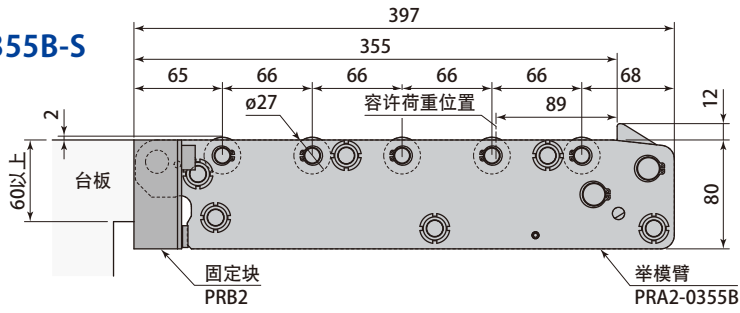
PRA2-0250B-S



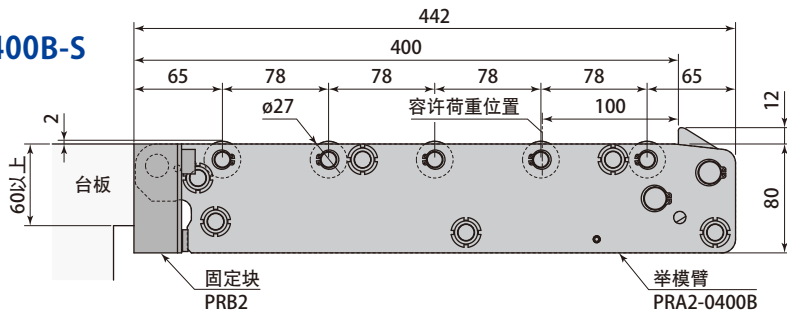
PRA2-0315B-S



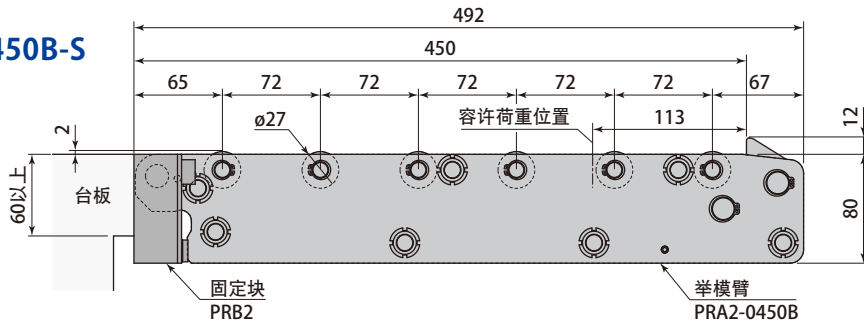
PRA2-0355B-S



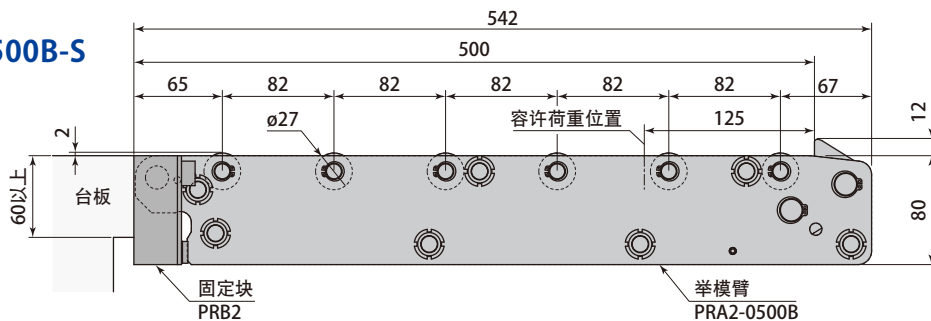
PRA2-0400B-S



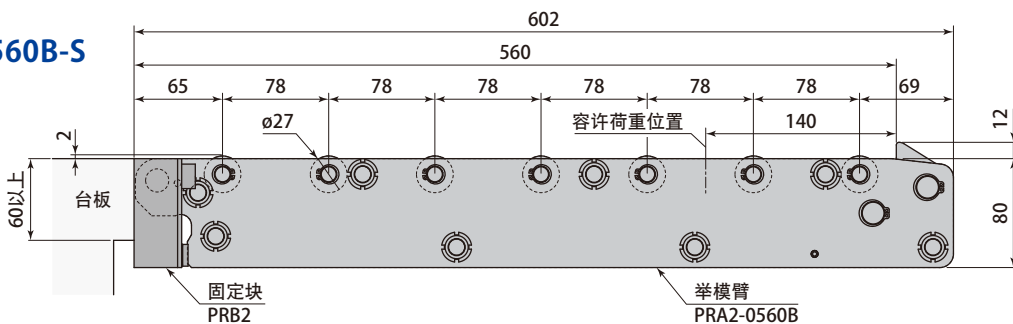
PRA2-0450B-S



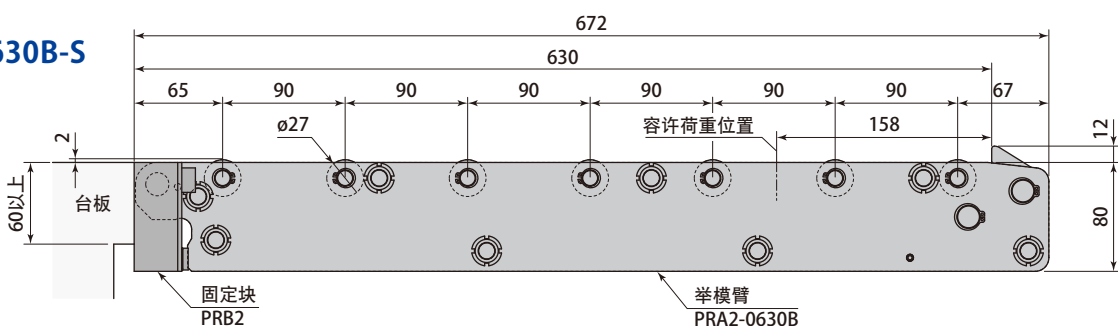
PRA2-0500B-S



PRA2-0560B-S



PRA2-0630B-S



外形尺寸图

PRA 3 - 0315 B - S

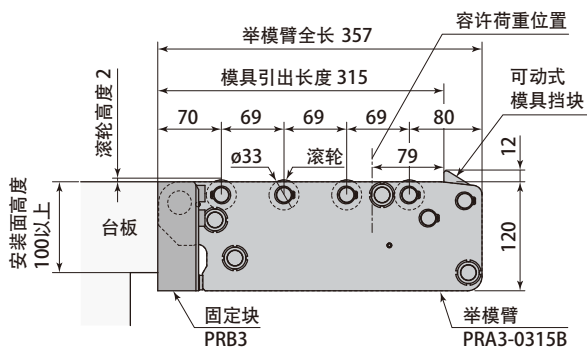
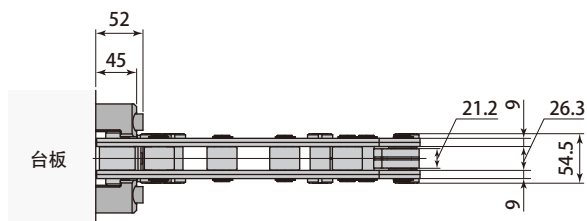
1 模具引出长度 (mm)

※用4位数表记

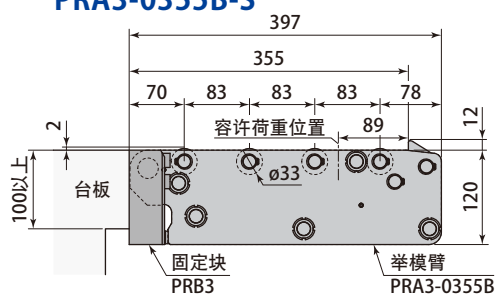
1 模具引出长度 315 ~ 1000 mm

型 号	PRA3-0315B	PRA3-0355B	PRA3-0400B	PRA3-0450B	PRA3-0500B	PRA3-0560B	PRA3-0630B	PRA3-0710B	PRA3-0800B	PRA3-0850B	PRA3-0900B	PRA3-0950B	PRA3-1000B	
模具引出长度	mm	315	355	400	450	500	560	630	710	800	850	900	950	1000
举模臂全长	mm	357	397	442	492	542	602	672	752	842	892	942	992	1042
质 量	kg	7.6	8.4	9.5	10	11.1	12.1	13.4	14.7	16.3	17.4	18.4	19.2	20.3

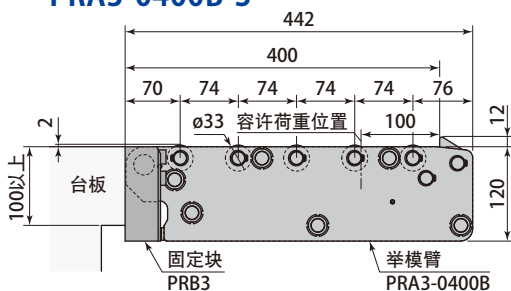
PRA3-0315B-S



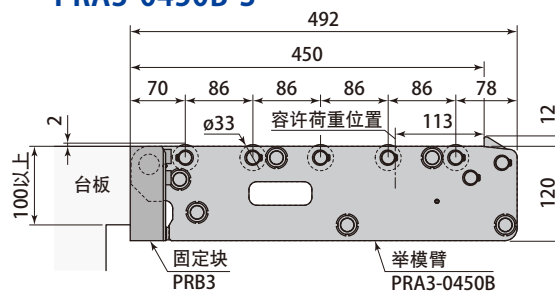
PRA3-0355B-S



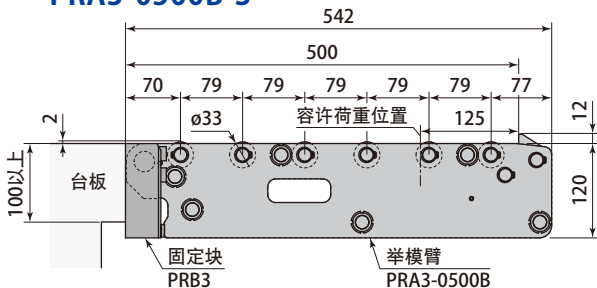
PRA3-0400B-S



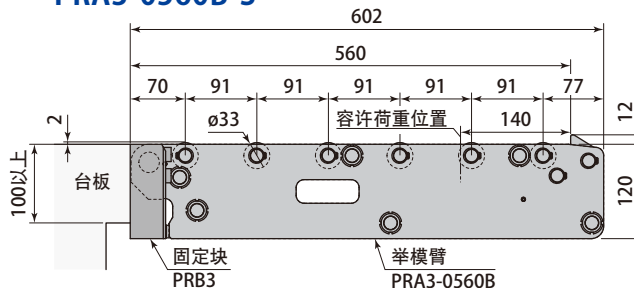
PRA3-0450B-S



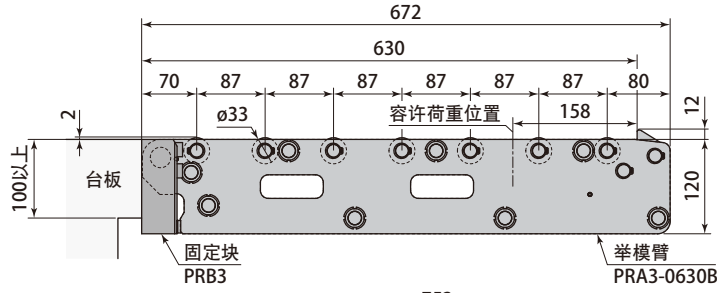
PRA3-0500B-S



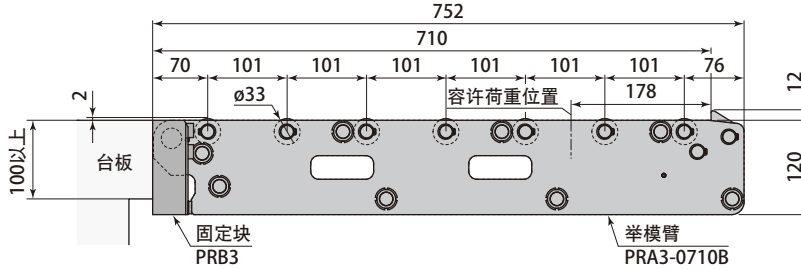
PRA3-0560B-S



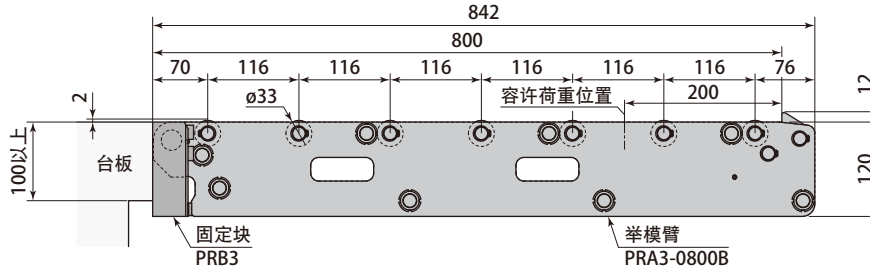
PRA3-0630B-S



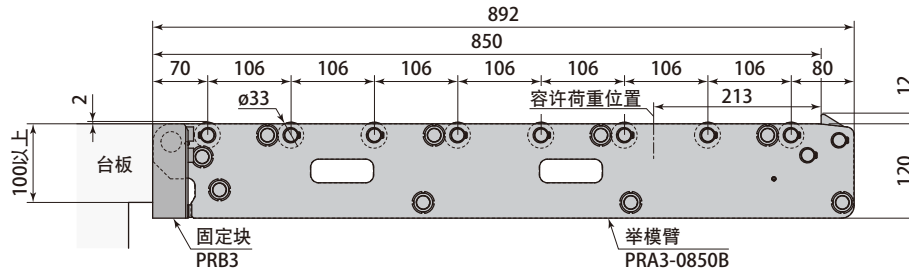
PRA3-0710B-S



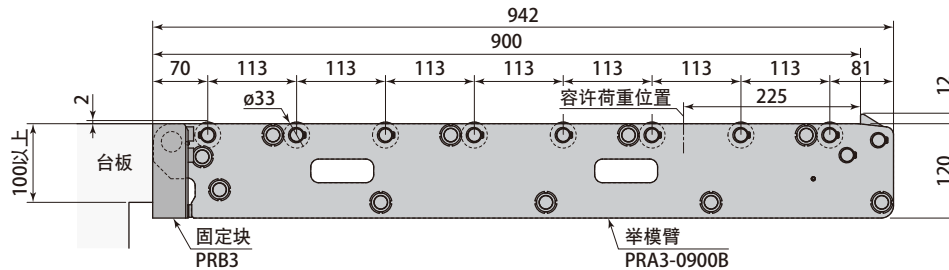
PRA3-0800B-S



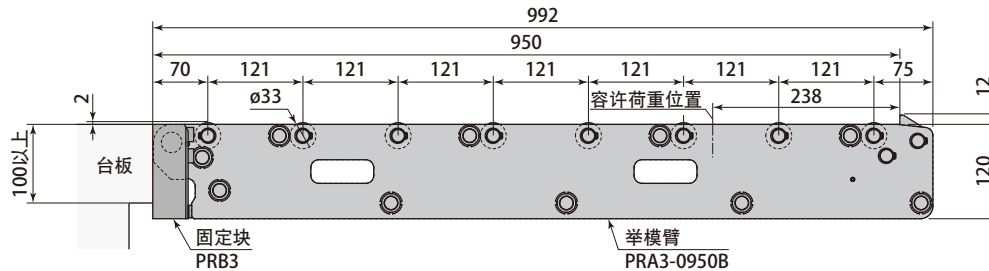
PRA3-0850B-S



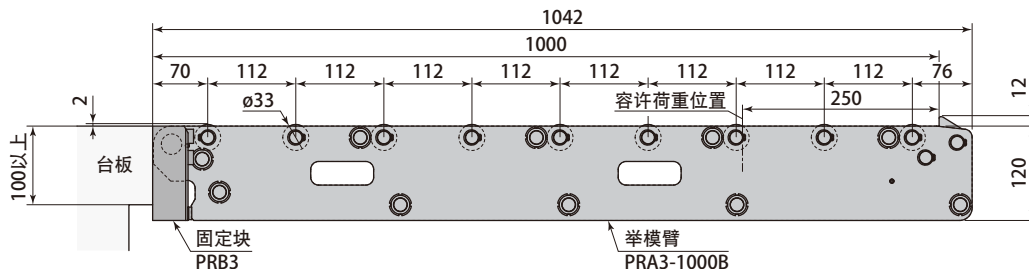
PRA3-0900B-S



PRA3-0950B-S



PRA3-1000B-S



外形尺寸图

PRA 5 - 0400 B - S

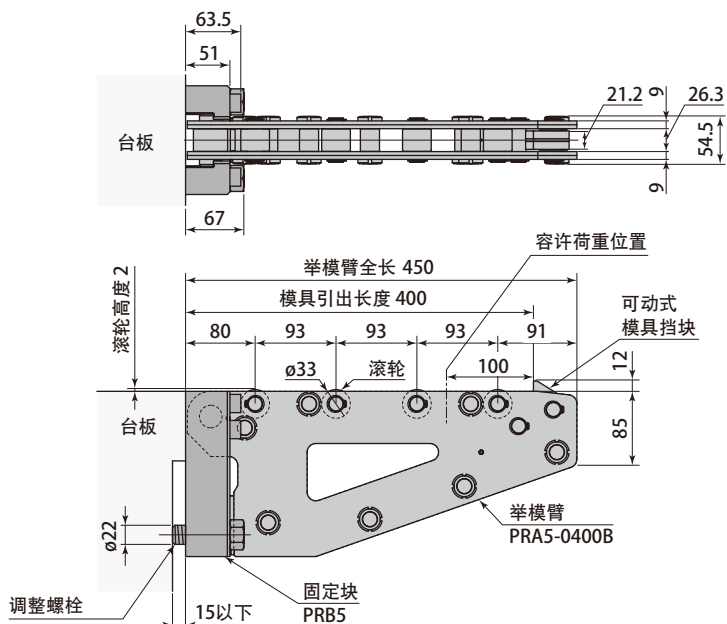
1 模具引出长度 (mm)

※用4位数表记

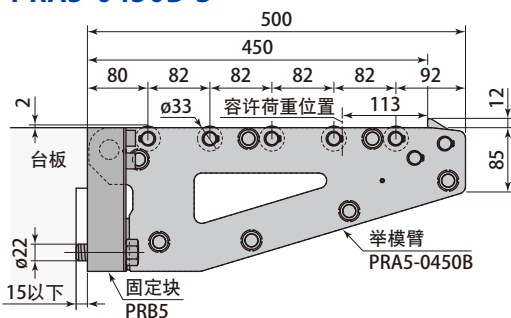
1 模具引出长度 400 ~ 1000 mm

型 号	PRA5-0400B	PRA5-0450B	PRA5-0500B	PRA5-0560B	PRA5-0630B	PRA5-0710B	PRA5-0800B	PRA5-0850B	PRA5-0900B	PRA5-0950B	PRA5-1000B	
模具引出长度	mm	400	450	500	560	630	710	800	850	900	950	1000
举模臂全长	mm	450	500	550	610	680	760	850	900	950	1000	1050
质 量	kg	10.4	11.4	12.2	13.6	15.1	16.9	18.1	19.2	20.1	21.5	22.5

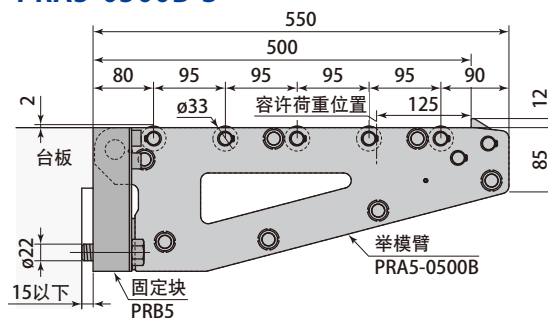
PRA5-0400B-S



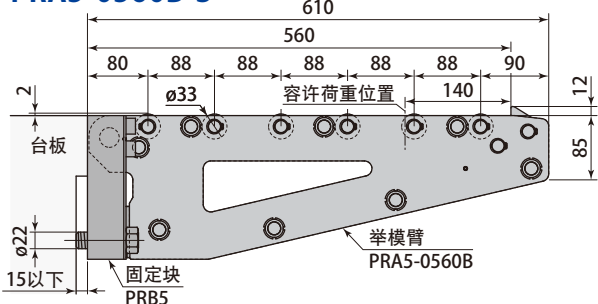
PRA5-0450B-S



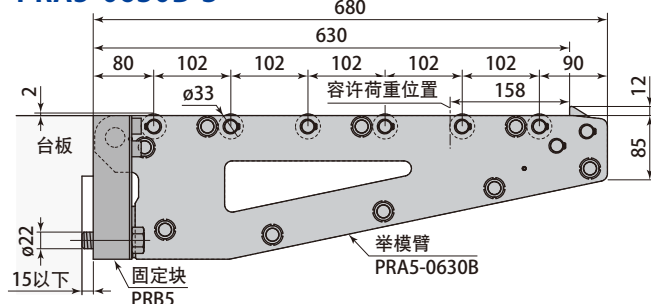
PRA5-0500B-S



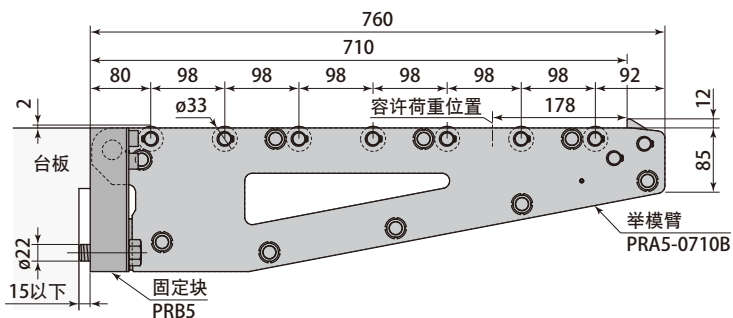
PRA5-0560B-S



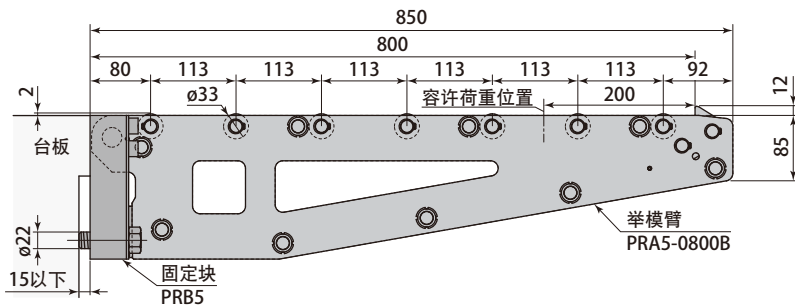
PRA5-0630B-S



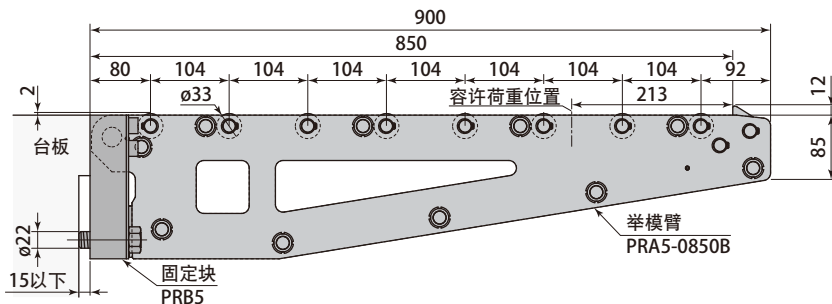
PRA5-0710B-S



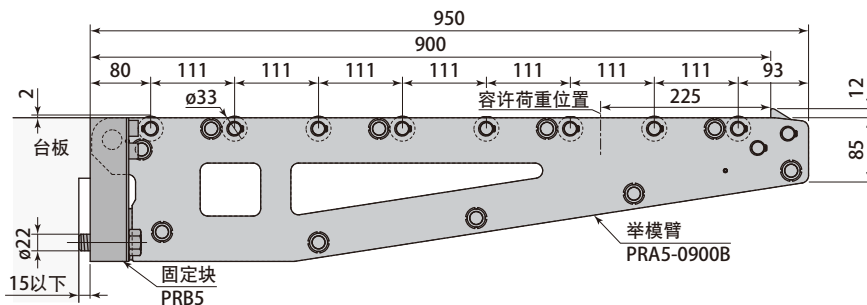
PRA5-0800B-S



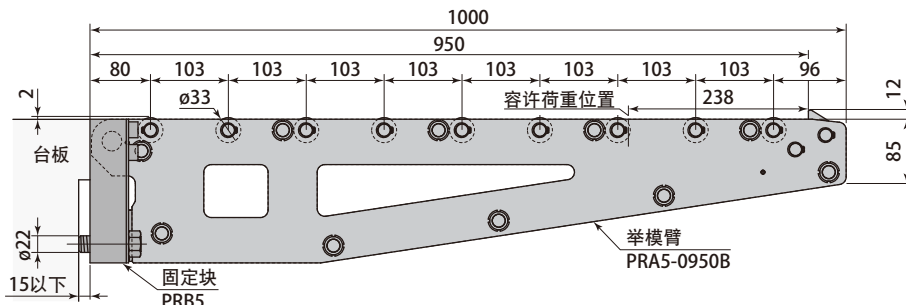
PRA5-0850B-S



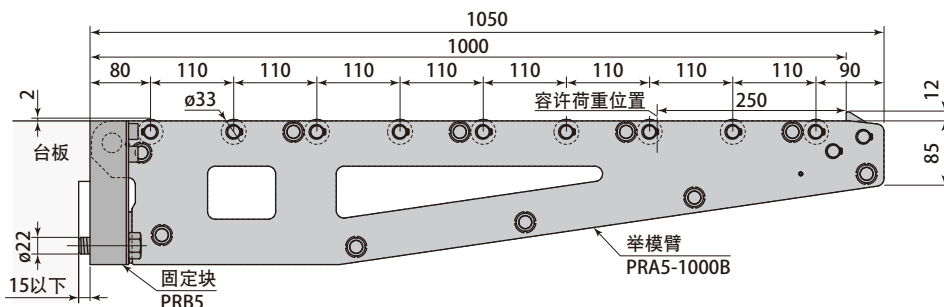
PRA5-0900B-S



PRA5-0950B-S

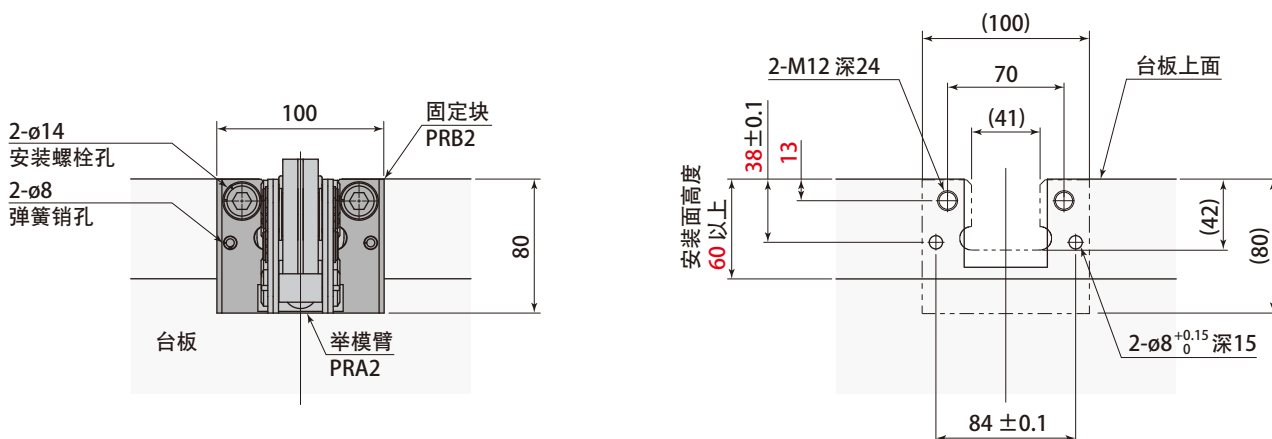


PRA5-1000B-S



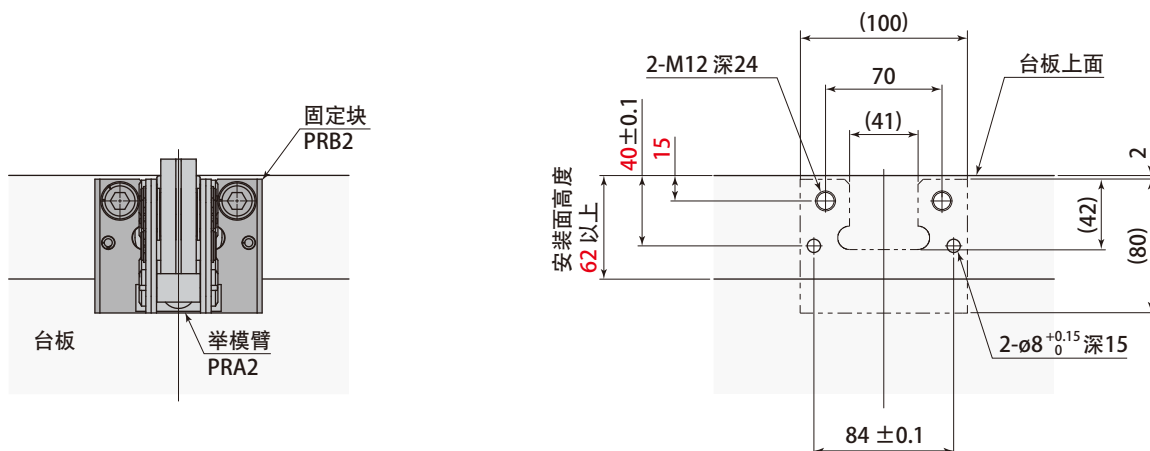
外形尺寸、安装加工图

● 使用举模滑轨时



● 不使用举模滑轨时

台板上面与滚轮水平一致时



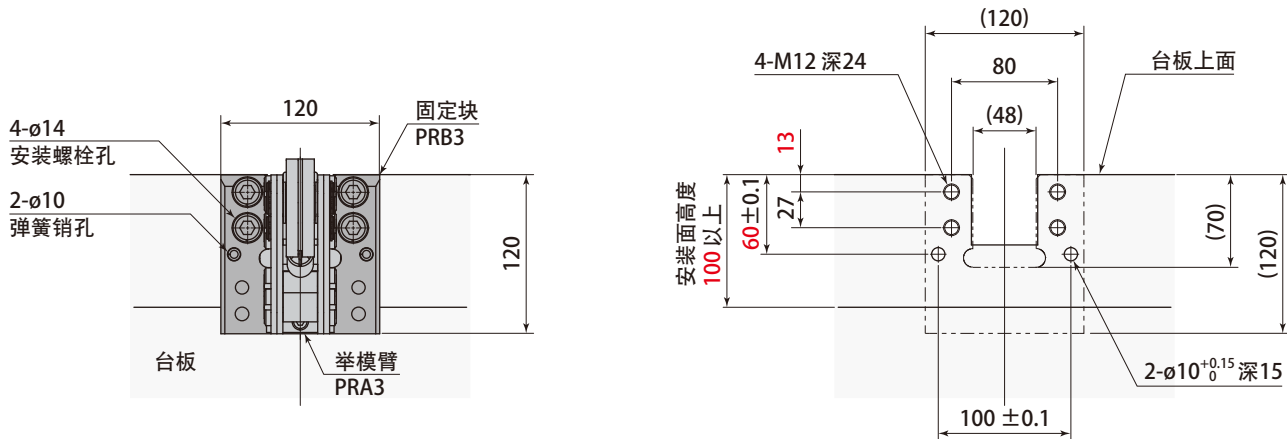
- 机械加工弹簧销孔时，应按上述公差进行精加工。
- 施行现场适应性加工时，按 $\phi 8$ 深15加工。

型 号	PRB2
质 量	kg 1.5
安装螺栓	2-M12 长55
弹簧垫圈	2-M12
弹簧销	2- $\phi 8$ 长45

● 固定块为PRA2型。

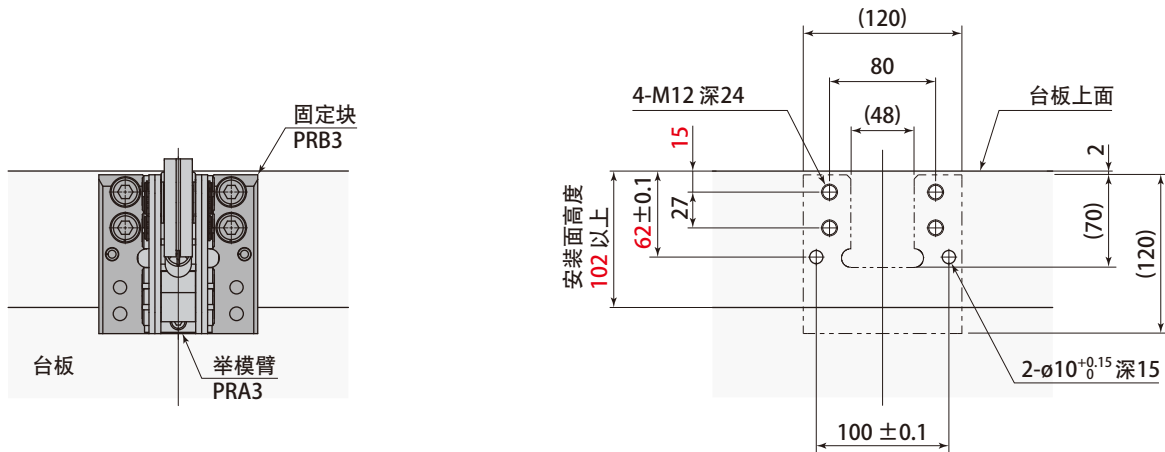
外形尺寸、安装加工图

● 使用举模滑轨时



● 不使用举模滑轨时

台板上与滚轮水平一致时



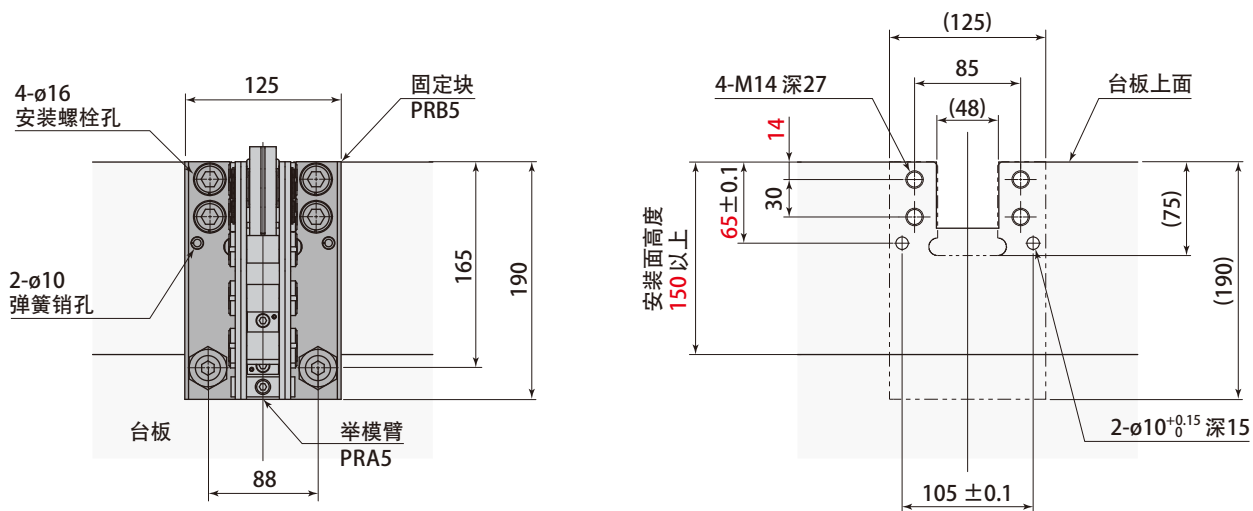
- 机械加工弹簧销孔时，应按上述公差进行精加工。
- 施行现场适应性加工时，按 $\phi 10$ 深 15 加工。

型 号	PRB3
质 量	kg 3.6
安 装 螺 栓	4-M12 长 60
弹 簧 垫 圈	4-M12
弹 簧 销	2- $\phi 10$ 长 56

● 固定块为 PRA3 型。

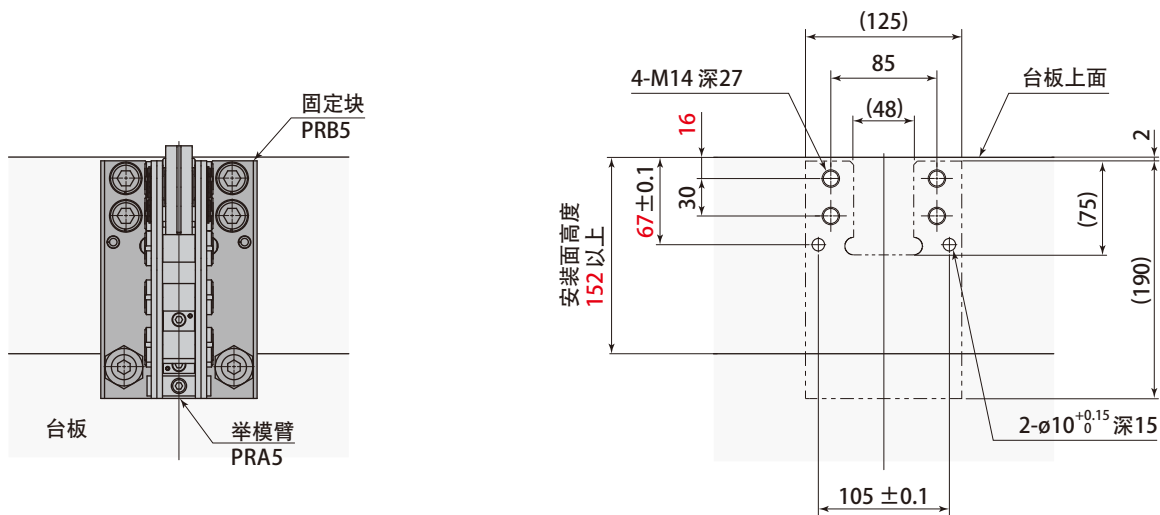
外形尺寸、安装加工图

● 使用举模滑轨时



● 不使用举模滑轨时

台板上表面与滚轮水平一致时



● 机械加工弹簧销孔时，应按上述公差进行精加工。

● 施行现场适应性加工时，按ø10深15加工。

型 号	PRB5
质 量	kg 7.5
安装螺栓	4-M14 长75
弹簧垫圈	4-M14
弹簧销	2-ø10 长63

● 固定块为PRA5型。

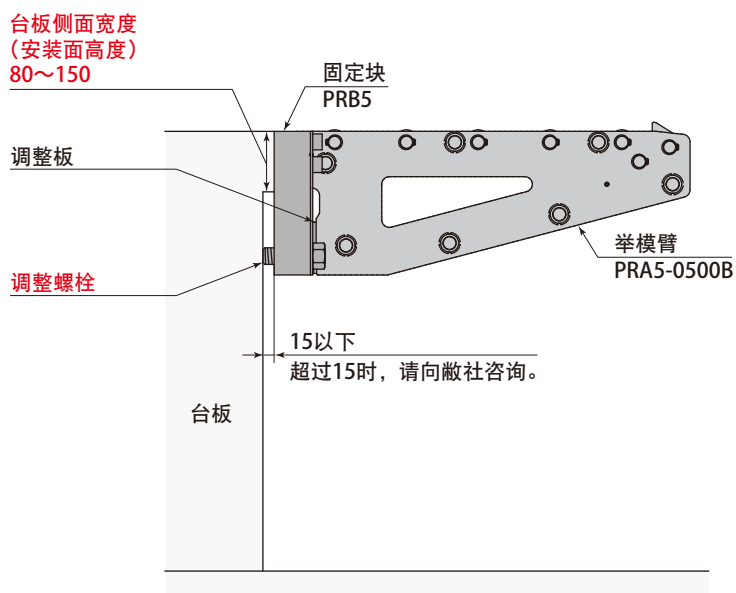
定位螺栓 (PRA5为)

● 定位螺栓的有无

型 号	PRA 2	PRA 3	PRA 5
定位螺栓	非附属品	非附属品	附属品

型 号	PRA 5	
安装面高度	80 mm ~ 150 mm	150 mm 以上
调整螺栓的使用	需要	不需要

- 安装面高度不足时，使用调整螺栓，防止举模臂倾斜。



※ 本图为PRA5-0500B-S型。