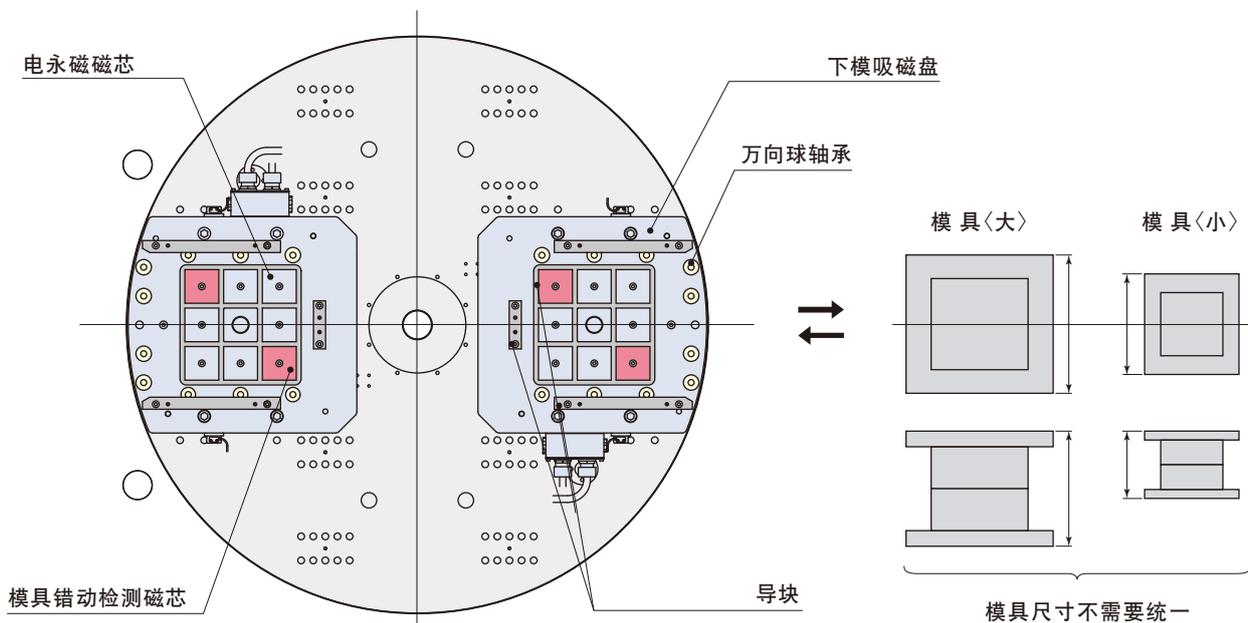
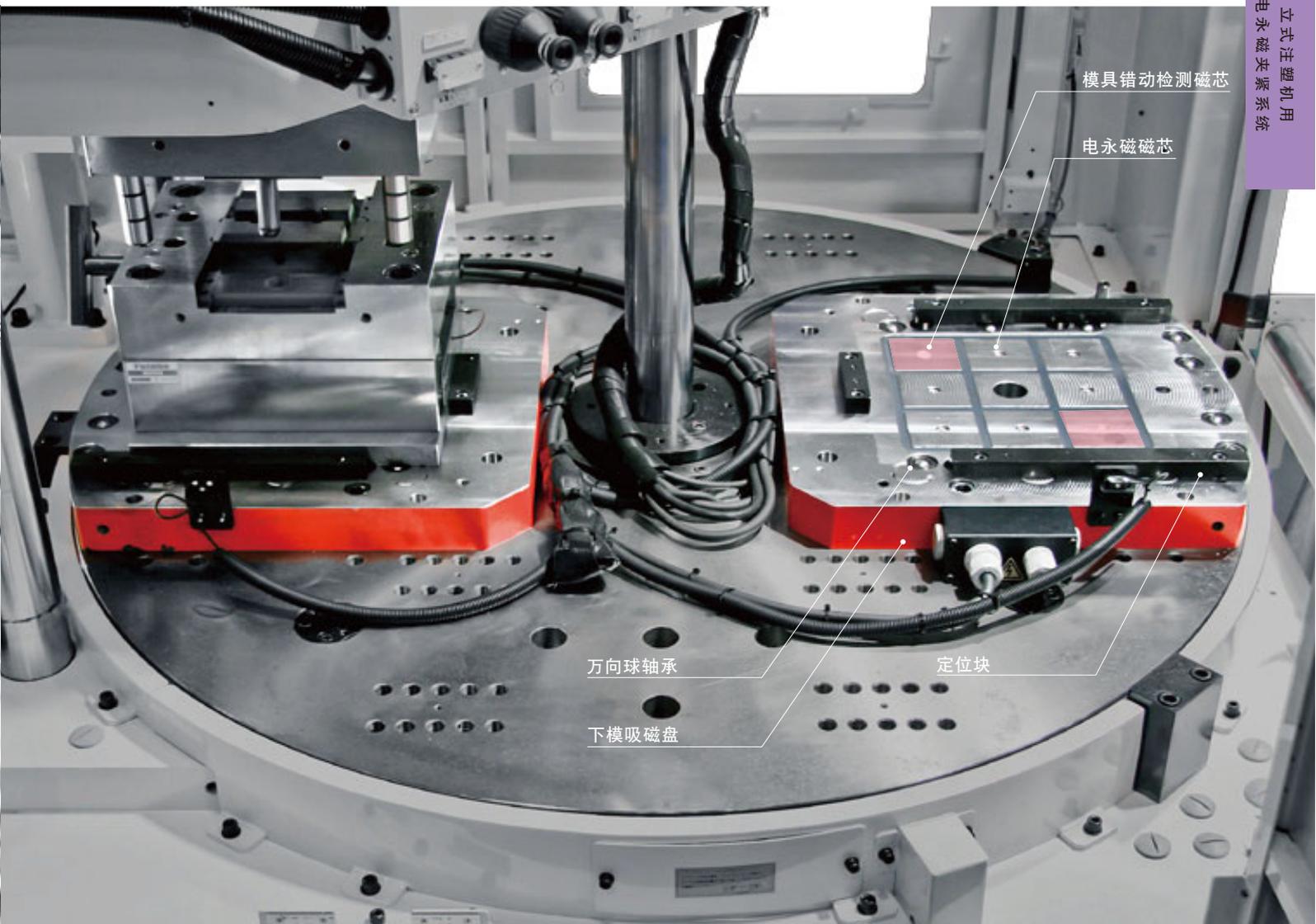


立式注塑机电永磁夹紧系统

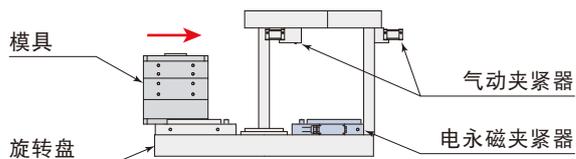
750kN(75ton)立式注塑机(旋转式)下模用电永磁夹紧系统

立式注塑机用
电永磁夹紧系统

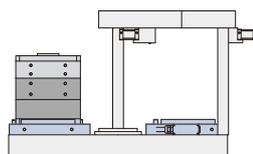


下模电永磁夹紧系统 模具搬入顺序

① 搬入基准模具



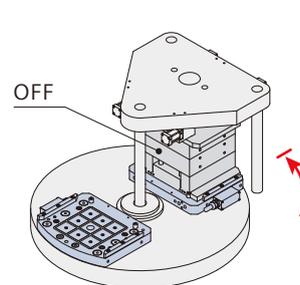
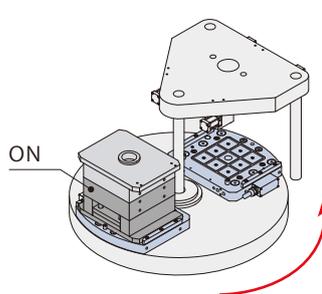
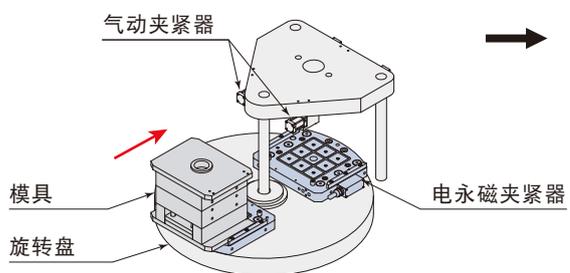
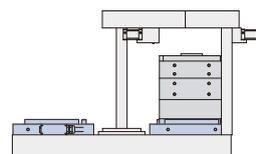
②-1 下模电永磁夹紧器 ON



②-2 旋转

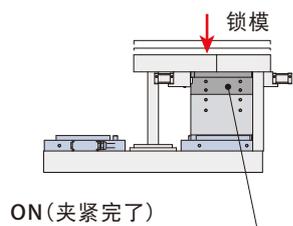
③-1 旋转盘停止

③-2 下模电永磁夹紧器 OFF

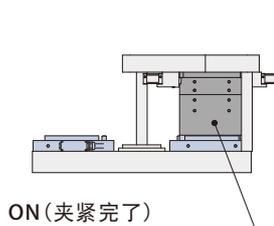


④-1 下模电永磁夹紧器 OFF状态下锁模

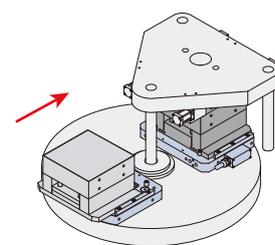
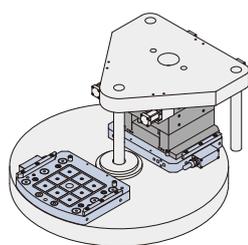
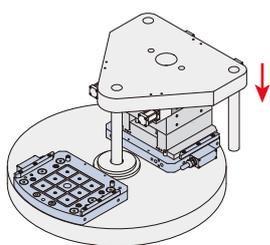
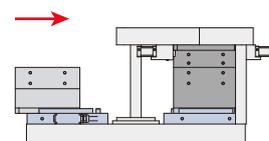
④-2 上模气动夹紧器 ON



⑤ 下模电永磁夹紧器 ON



⑥ 搬入下模,按 ②~⑤顺序
将下模定位



- 由联锁信号系统保障安全操作。
- 上述更换顺序是上模基准,也有下模基准回路,请咨询。

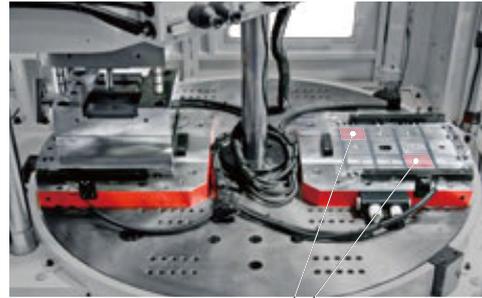
吸磁盘

立式注塑机专用操作板(单动机)



模具错位检测磁芯

下模用吸磁盘(旋转机)



模具错位检测磁芯

立式注塑机专用操作板

控制箱

model ESMD-C

model ESMD-E



操作板型号

ESMD-C	ESMD-E
上模:电永磁夹紧系统 下模:电永磁夹紧系统	上模:气动夹紧器 下模:电永磁夹紧系统